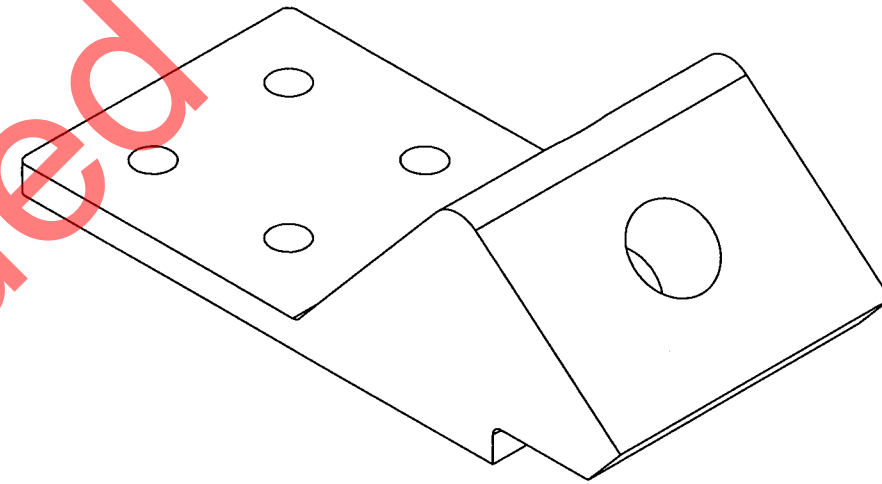


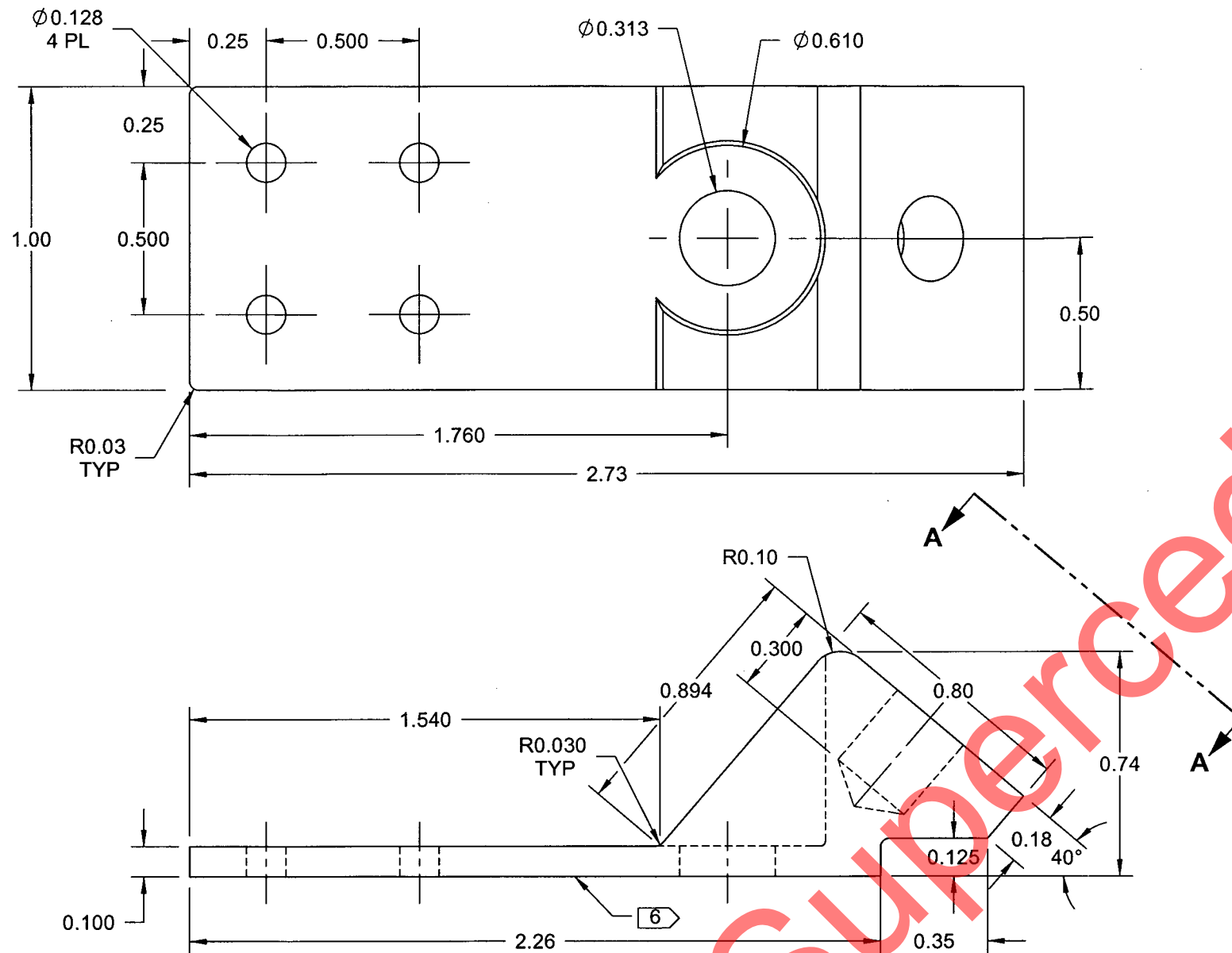
D4111-1 SILL FITTING



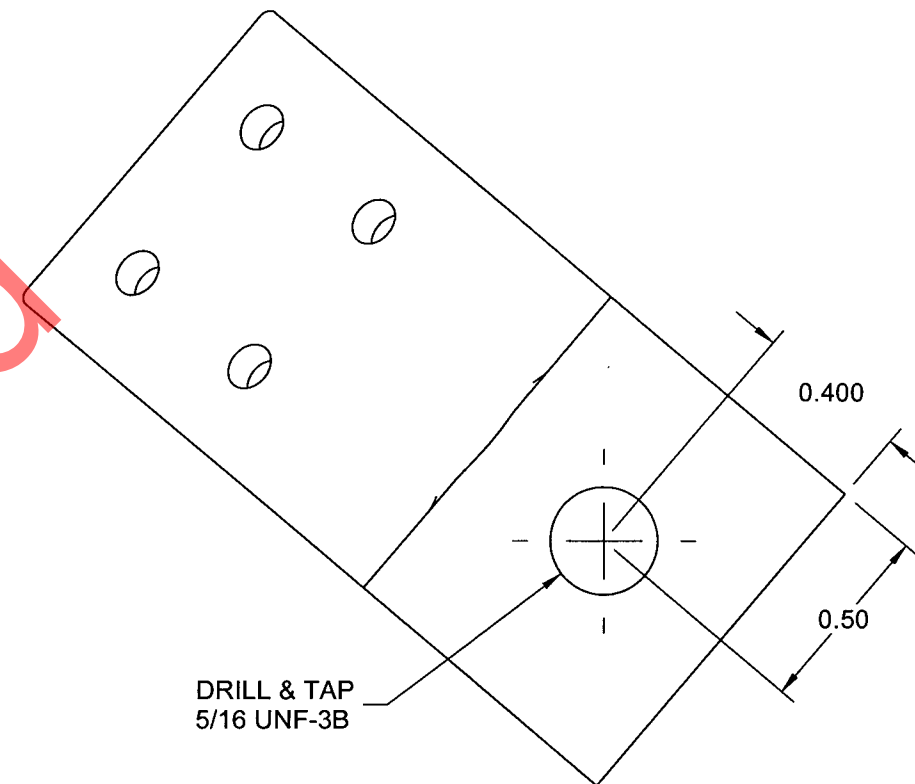
D4111-3 SILL FITTING

RELEASED
2010-09-23
JPH

A	NEW ISSUE		JPH	10.07.20
REV.	DESCRIPTION		BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	JPH			
CHECKED	JPH	DRAWING NO. D4111		REV. A
MFG. APPR.	JPH			SHEET 1 OF 3
APPROVED	JPH	TITLE SILL FITTING		SCALE
DE APPR.	JPH			NTS
DATE	10.07.20	COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		



D4111-1 SILL FITTING



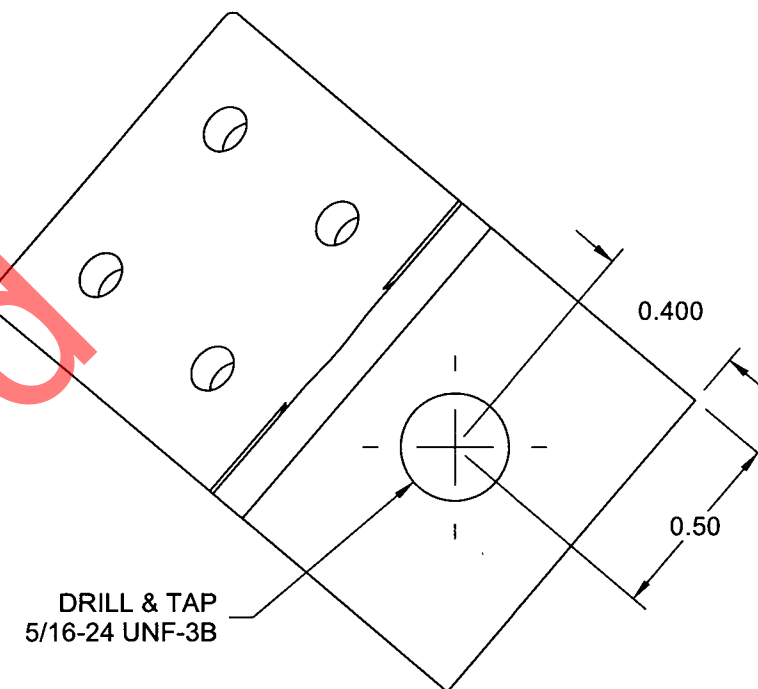
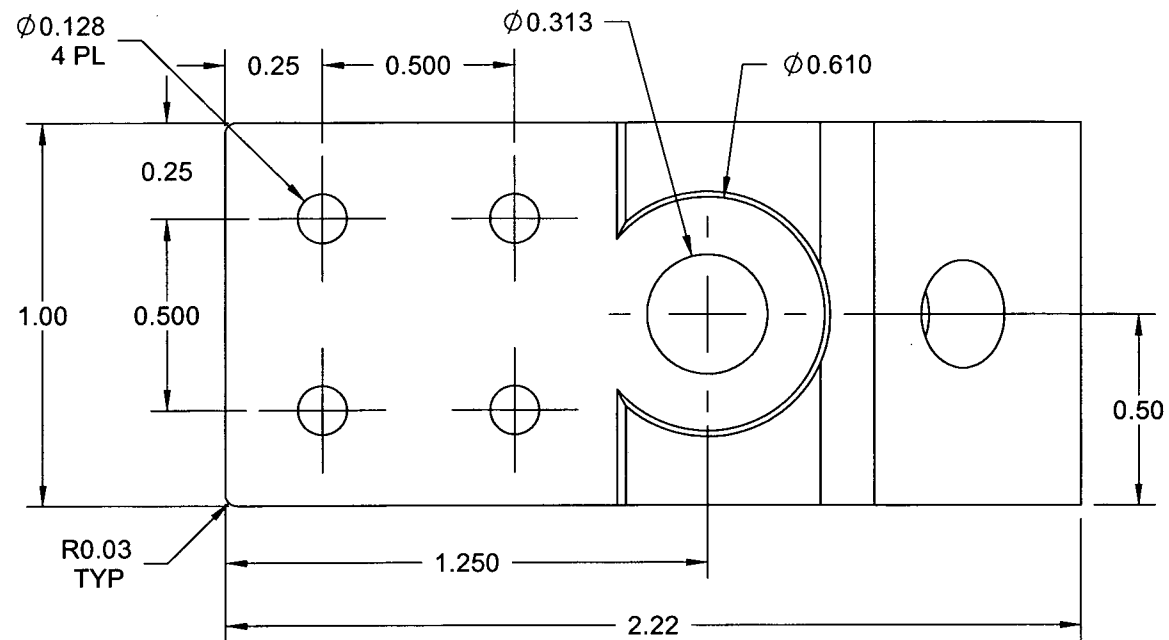
VIEW A-A

NOTES:

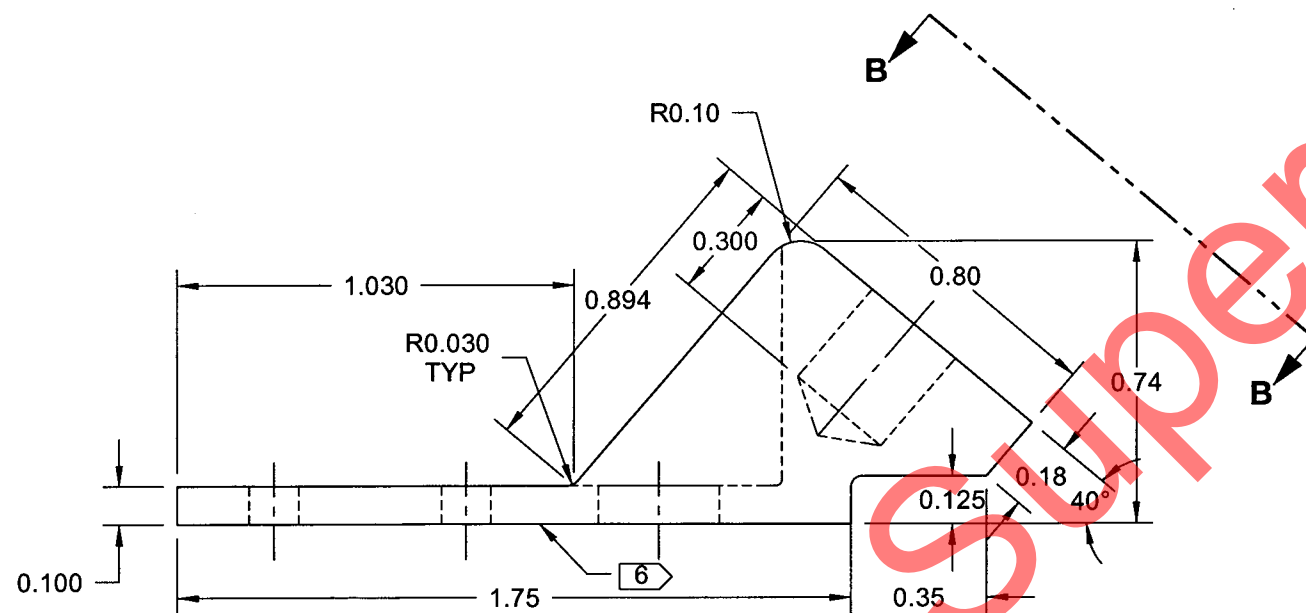
- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276 OR ASTM A582
PER DART SPEC M303B OR M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENT P/N D4111-1 & B/N PER QSI 044 6.1
- 7) WEIGHT: 0.14 lbs

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DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4111	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SILL FITTING	NTS
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VIEW B-B



D4111-3 SILL FITTING

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276 OR ASTM A582
PER DART SPEC M303B OR M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENT P/N D4111-3 & B/N PER QSI 044 6.1
- 7) WEIGHT: 0.13 lbs

RELEASED
2010-09-23

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4111	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SILL FITTING	NTS
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